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SURVEY NO. 136/1, PLOT NO.5/1, LEADING INDUSTRIAL ZONE,  
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RAJKOT - 360020

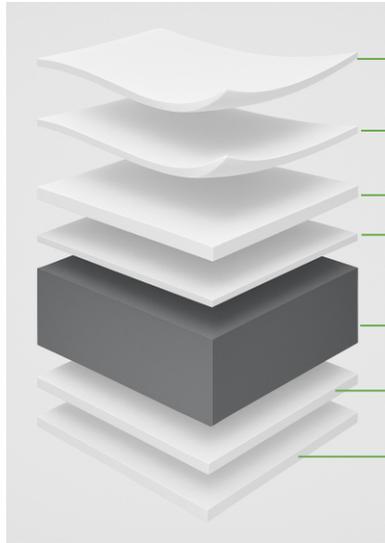
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# SPECIFICATION SHEET

(ON LINE COATED BOARD) M/C Deckle - 365 - 370 csm

## Evonic Ocean 180 to 450 GSM



- Top coating with blade ( $8 \pm 1$  gm/m<sup>2</sup>)
- Pre coating ( $10 \pm 1$  gm/m<sup>2</sup>)
- Top liner (Recycled white pulp)
- Under liner (Recycled white pulp)
- Fillers (Recycled grey pulp)
- Back liner (Recycled grey pulp)
- Bottom coating (Starch - 1 gm/m<sup>2</sup>)

### Application

1. Pacaging Board
2. Printing Job

### Recommended for Multi-colour printing

1. Letter Press

Substance gm/m <sup>2</sup>	Stiffness (Taber)			Caliper Micron	Bulk cc/gm.	Parameters		
	T 489 om-99					Roughness PPS T 555 om - 99	Microns	3.5±0.5
MD	CD	GM	Brightness T 452 om - 98	%	75±1			
180	20	18	19	218	1.21	Gloss at 75 T 480 om - 99	%	22±3
200	32	14	21	242	1.21			
230	50	22	33	278	1.21	Plabond (scott) Tappi : T - 833	Jules	>100
250	65	29	43	308	1.23			
260	70	32	47	325	1.25	IGT Dry Pick ISO 3782	(m/sec)	>0.7
285	85	37	56	359	1.26			
295/300	105	45	69	366	1.26	COBB Top Bottom T 441 om - 98	g/m <sup>2</sup>	35-50 50-100
320	125	57	84	403	1.26			
330	135	60	90	416	1.26	Smoothness-Bendtsen ISO-8791-2	ml/min	100-150
350	150	72	104	441	1.26			
360	165	75	111	454	1.26	Burst Factor Tappi T807	-	15±2
400	190	90	131	508	1.27			
420	210	100	145	533	1.27	Moisture Contenet Tappi T412 om 02	%	7.5%±1.0%
450	290	135	198	572	1.27			
Tolerance								
±3%	±10%			±5%	±5%			